

## FLAMMABILITY TEST CERTIFICATE – 65767

COMPANY DETAILS: CAMIRA FABRICS LTD

MELTHAM MILLS, MELTHAM WEST YORSHIRE, HD9 4AY

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 DATE RECEIVED:
 01/03/2018

 DATE TESTED:
 06/03/2018

 DATE ISSUED:
 08/03/2018

 PO NUMBER:
 63189

SAMPLE DESCRIPTION: X2

COLOUR: MATHS
QUALITY/BATCH REF: 376019
MODEL REF: NOT STATED

**COMPOSITION:** 100% RECYCLED FLAME RETARDANT POLYESTER

SAMPLE END USE: NOT STATED MANUFACTURER: NOT STATED SUPPLIER/BUYER: NOT STATED

### SPECIFICATION/REQUIRMENT:

BS 7176:2007+A1:2011 – Specification for the resistance to ignition of upholstered furniture for non-domestic seating by testing composites. (Medium Hazard)

### TEST METHOD(S):

BS EN 1021-1:2006 – Furniture – Assessment of the ignitibility of mattresses and upholstered bed bases. Part 1: Ignition source smouldering cigarette.

BS EN 1021-2:2006 – Furniture – Assessment of the ignitibility of mattresses and upholstered bed bases. Part 2: Ignition source match flame equivalent.

BS 5852:2006 – Methods of test for the assessment of the ignitibility of upholstered seating by smouldering and flaming ignition sources.

### **PRE-TREATMENT:**

No pre-treatment was perform as per customer request.

### **CONDITIONING:**

The sample was conditioned for 72 hrs in ambient conditions then for at least 24 hrs in a specified atmosphere at  $23 \pm 2^{\circ}$ C and  $50 \pm 5\%$  r h.

Authorised By:

Zeb AlamMark JonesKaren BrooksOperations DirectorQuality ManagerManaging Director

Please note: this test results issued on this certificate refer only to the item tested and therefore doesn't relate to the lot or batch of the product / sample. This test certificate shall not be duplicated. Textile Innovation House, 1 Lyons Road, Trafford Park, Manchester, M17 1RN. T: 0161 50 50 650 E: technical@ifs-labs.com





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#### **TEST RESULTS:**

"The Following test results relate only to the ignitibility of the combination of the materials under the particular conditions of test; they are not intended as a means of assessing the full potential fire hazard of the materials in use."

TECT CRITERIA 4024 4 (CICARETTE TECT)	INITIAL TEST	DEDEAT TEST
TEST CRITERIA – 1021-1 (CIGARETTE TEST)	INITIAL TEST	REPEAT TEST
FILLING MATERIAL USED:	CMHR 35	CMHR 35
Smouldering ceased	21.19	22.32
PROGRESSIVE SMOULDERING CRITERIA (3.1)		
Unsafe escalating combustion (3.1a)	N	N
Smoulders to extremities (3.1b)	N	N
Smoulders through thickness (3.1c)	N	N
Smoulders for more than 1 hr (3.1d)	N	N
Presence of active smouldering on final examination? (3.1e)	N	N
Evidence of melting, charring, dripping?	Melting: 🛛 Ch	arring: Dripping:
FLAMING CRITERIA (3.2)		
Cover Split?	Υ	Υ
Occurrence of flames?	N	N
TEST RESULT	PASS	PASS

TEST CRITERIA – 1021-2 (MATCH TEST)	1 <sup>st</sup> Test	2 <sup>nd</sup> Test	3 <sup>rd</sup> Test
FILLING MATERIAL USED:	CMHR 35	CMHR 35	CMHR 35
Flaming ceased	0.0	0.0	0.0
PROGRESSIVE SMOULDERING CRITERIA (3.1)			
Unsafe escalating combustion (3.1a)	N	N	N
Smoulders to extremities (3.1b)	N	N	N
Smoulders through thickness (3.1c)	N	N	N
Smoulders for more than 1 hr (3.1d)	N	N	N
Evidence of melting, charring, dripping?	Melting: 🔀	Charring: 🔀	Dripping: 🗌
FLAMING CRITERIA (3.2)			
Unsafe escalating combustion (3.2a)	N	N	N
Test assembly consumed (3.2b)	N	N	N
Flaming to extremities and thickness (3.2c) (3.2d)	N	N	N
Flaming continued for more than 120 seconds	N	N	N
Cover split?	N	N	N
TEST RESULT	PASS	PASS	PASS





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### **TEST RESULTS continued:**

TEST CRITERIA – BS 5852:2006 Source 5	INITIAL TEST	REPEAT TEST
Flaming Ceased:	04.06	05.17
PROGRESSIVE SMOULDERING CRITERIA (4.1)		
FILLING MATERIAL USED:	CMHR 35	CMHR 35
b) Detectable amounts of smoke, heat or glowing 60 mins after crib ignition?	N	N
c) Displays unsafe escalating combustion, requires to be forcibly extinguished?	N	N
d) Smouldering consumed the test specimen within the duration of the test?	N	N
e) Smoulder to the extremities i.e. upper or lower margins, either side or to its full thickness?	N	N
f) On final inspection, any evidence of charring more than 100 mm in any direction (apart from upwards) from the original nearest position?	N	N
FLAMING CRITERIA (4.2)		
b) Flaming continued for more than 10 minutes after the ignition of the crib?	N	N
c) Displays unsafe escalating combustion, requires to be forcibly extinguished?	N	N
d) Flaming and/or smouldering consumed the test specimen within the duration of the test?	N	N
e) Flame front reaches the lower margin, either side or passes through the full thickness?	N	N
TEST RESULTS	PASS	PASS

### **CONCLUSION:**

The sample supplied meets the test criteria of BS 7176:2007 + A1:2011 (Medium Hazard)

**END OF REPORT** 

